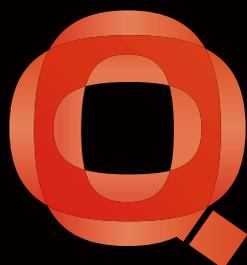
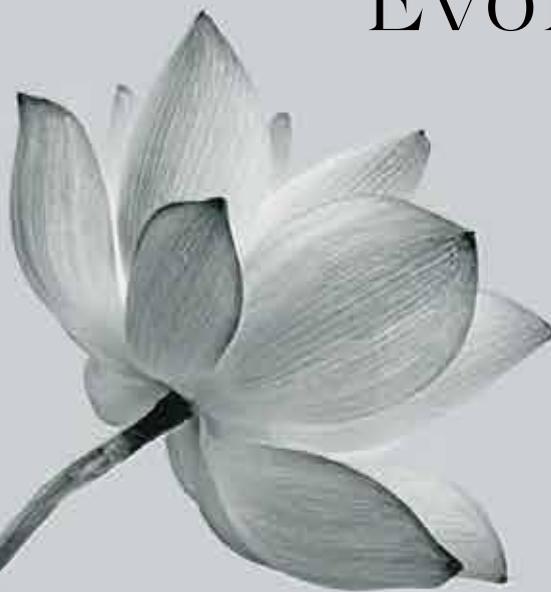




Natural Evolution



QUARELLA
STONE R-EVOLUTION

EDITION A/W 2025-2026



Since 1965
the Italian brand
for engineered
marble & quartz

We're bringing
the very heart of Italy
to the world

Quarella has been producing design surfaces in Italy for 60 years which are mainly composed of natural stone. Modern marble based and quartz based products full of charm, reflecting the most authentic Italian Lifestyle.

The company invests in ongoing research into solutions that have the lowest possible environmental impact; it is constantly involved with its Style department to identify targeted designs based on the market needs; you can rely on a Team of highly qualified professionals, with years of experience in the industry, who share our Company's values of ethics and integrity.



Foundation of the company in 1965.

1965

Introducing the continuous production cycle and gaining European market leadership through the products of the Traditional macro grain size line.

1970s

Introducing micro grain size products into the range and expanding into the Middle East and Asia.

1980s –
1990s

Introduction of the QZero process for the production of marble-based materials. Quarella becomes the preferred Made in Italy Brand for the international market of projects such as airports, commercial infrastructures, residential, hospitality and retail projects.

2005

Quarella becomes a leading company in the Asian market, with an annual production volume of more than 600,000 sqm.

2010s

The Quarella brand was acquired by Q.R.B.G. S.r.l., a joint venture between Best Cheer Stone Group and Sundart Holdings Limited.

The company began importing marble blocks from the group's quarries to process them into high quality slabs, expanding its exclusive offering to its customers.

2020s

A HISTORY
OF
EXCELLENCE



Global Production Enhancement

China and Asia-Pacific are the centres of sustaining global economic development, our strategic partners are eagerly seeking for more timely and competitive high-quality products.

Thanks to the trust and support of our partners from all over the world, Quarella Group Limited decided to shift the production of Quarella engineered stone to China.

After more than two years of continuous technical support, process integration, and mechanical alteration from Q.R.B.G. S.r.l., Quarella engineered stone implemented mass production in Quanzhou Best Cheer in 2025.

Inheriting 60 years of good reputation and earnest quality control, Quarella will not stop the steps of exploring new frontiers, pushing the boundaries of this industry. Offering quality products and services to our clients are our everlasting commitments.

PRODUCTION CYCLE

Quartz

_01

RAW MATERIAL: THE STONE



_02

PROCESSING – THE GRANULATES



_03

THE PRODUCT: FROM ITS CONCEPT TO ITS RECIPE VIA THE PROTOTYPE LABORATORY AND ITS INDUSTRIAL TESTING



_04

PRODUCTION: MIXING, VIBRO-COMPACTION AND FABRICATION OF SLABS OF VARIOUS THICKNESSES THROUGH A PRESSING PROCESS



_05

FINISHING



_06

OUR QUALITY CONTROL



Marble

_01

RAW MATERIAL: THE STONE

_02

PROCESSING – THE GRANULATES

_03

THE PRODUCT: FROM ITS CONCEPT TO ITS RECIPE VIA THE PROTOTYPE LABORATORY AND ITS INDUSTRIAL TESTING
PRODUCTION - MIXING

_04

THE BLOCK AND ITS AGING

_05

PROCESSING THE AGGLO-MONOLITH CUTTING IT INTO SLABS OF VARIOUS THICKNESSES AND FINISHING

_06

OUR QUALITY CONTROL

QUARTZ

4 Amalfi

12 Fusion

16 Living

DIFFERENT COLOURS AVAILABLE

3200x1600 mm

2800x1600 mm

2 STANDARD SLAB SIZES

15 mm, 20 mm

2 STANDARD SLAB THICKNESSES, OTHERS UPON REQUEST

Polished, Honed

TYPES OF STANDARD FINISHES, OTHERS UPON REQUEST



QUARTZ

Amalfi



Applications



Bathrooms



Kitchen
Countertops



Floor & Wall

AMALFI BLUE

CAPRI ROSE

ISCHIA GREEN

RAVELLO GOLD

Quartz

— Ischia Green

Amalfi

QUARTZ

Living



Applications



Bathrooms



Kitchen
Countertops



Floor & Wall

ALABASTRO

BIANCHISSIMO

**BLANCO
CAMELIA**

**BLANCO
PALOMA**

Liv ing

**BLANCO
SAVOIA**

CASTELLO

**CREMA
CHIARA**

**GRIGIO
BASALTINA**

**GRIS
ANTRACITA**

**GRIS
CENIZA**

**MARRON
TORBA**

**NEW
DIAMANTE**

**Liv
ing**

ROCCA

PALATINO

ZANTE

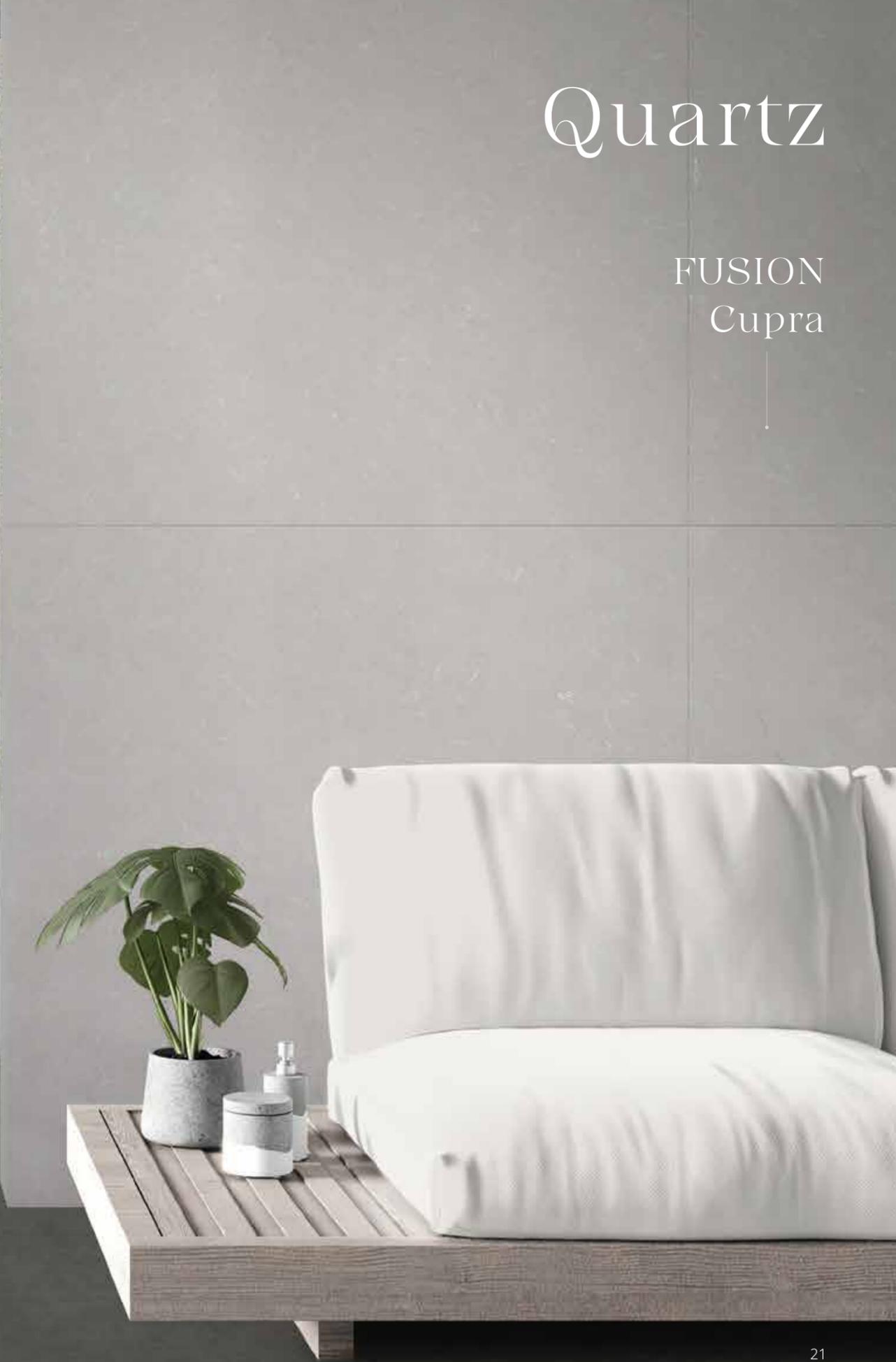
**ROMAN
BLACK**

Quartz

FUSION
Cupra



LIVING
Grigio Basaltina



QUARTZ

Fusion



Applications



Bathrooms



Kitchen
Countertops



Floor & Wall

**BIANCO
DIANA**

**BIANCO
MARTE**

**BIANCO
VOLTURNO**

**BIANCO
SATURNO**

**CALACATTA
CLASSICO**

CUPRA

Fusion

**CALACATTA
LINCOLN**

**CALACATTA
ORO**

**STATUARIO
IMPERIALE**

**GRIGIO
OPHELIA**

**NERO
STIGE**

**GRIGIO
LEDA**

QUARTZ



FUSION
Bianco Diana

LIVING
Gris Ceniza

MARBLE

29 Flair

8 Tradizionale

11 Urban Grain

DIFFERENT COLOURS AVAILABLE

3200x1600 mm

3000x1800 mm

2 STANDARD SLAB SIZES, OTHERS UPON REQUEST

12 mm, 20 mm

2 STANDARD SLAB THICKNESSES, OTHERS UPON REQUEST

Polished, Honed

TYPES OF STANDARD FINISHES, OTHERS UPON REQUEST



MARBLE



Tradizionale

Applications



Bathrooms



Interior
Floor & Wall

BOTTICINO

**BRECCIA
AURORA**

**CALACATTA
BIANCO**

**FIOR DI
PESCO**

Tradizionale

**GRIGIO
CARNICO**

**NERO
COMETA**

**PERLATO
ITALIA**

RASOTICA

MARBLE

TRADIZIONALE
Breccia Aurora

URBAN GRAIN
Brooklyn

MARBLE

Flair



Applications



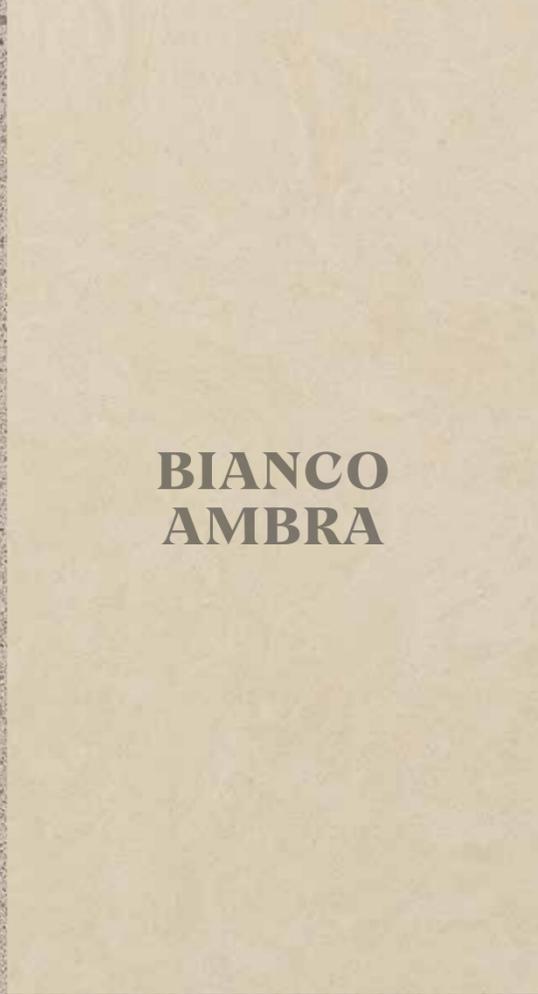
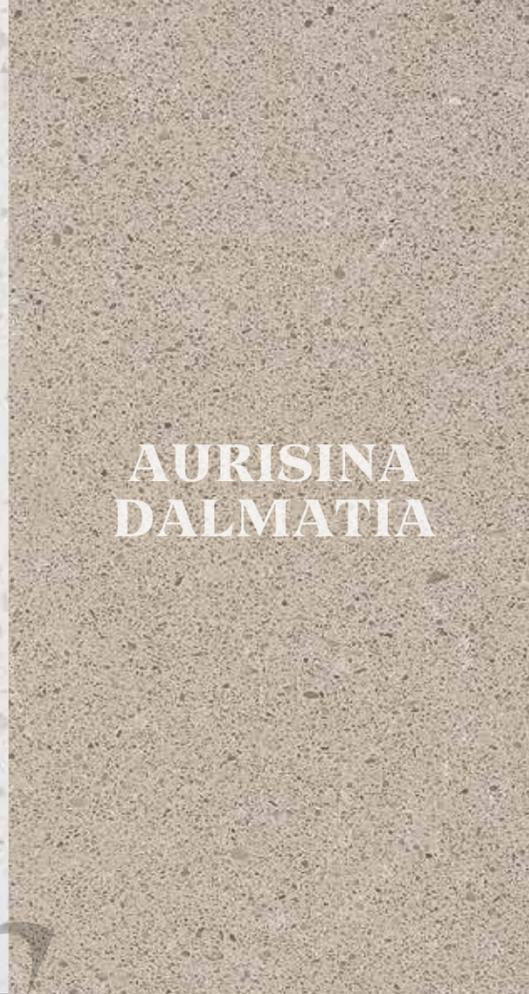
Bathrooms



Interior
Floor & Wall



Facades
On Request



**ARABESCATO
MERCURIO A**

**ARABESCATO
MERCURIO B**

**ARISTON
LENKO**

**AIDA
WHITE**

**AURISINA
DALMATIA**

**BIANCO
AMBRA**

Flair

**BIANCO
TITANIO**

**BIANCO
SCALA**

**BIANCO
CARRARA**

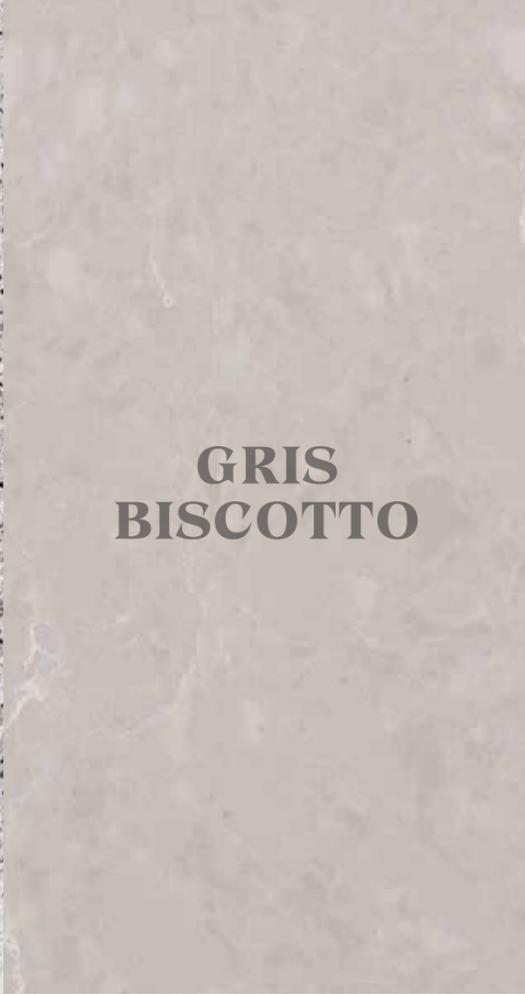
**BELGIAN
NIGHT**

CONTRIN

GIORGIONE



**GRIGIO
AUREO**



**GRIS
BISCOTTO**



**GRIGIO
FONTANE**



**GRIGIO
LAVAGNA**



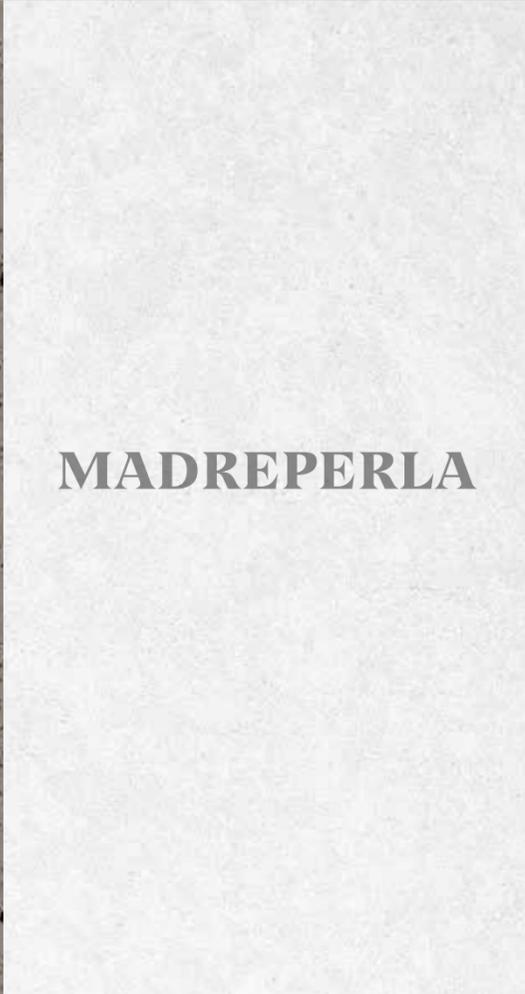
**GREY
PEARL**



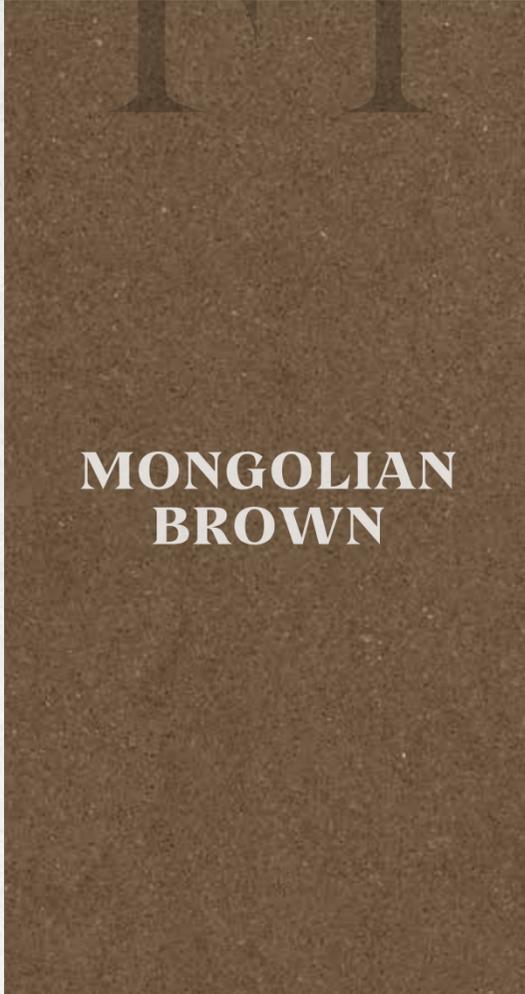
**LIVONIA
BEIGE**



**LONDON
GREY**



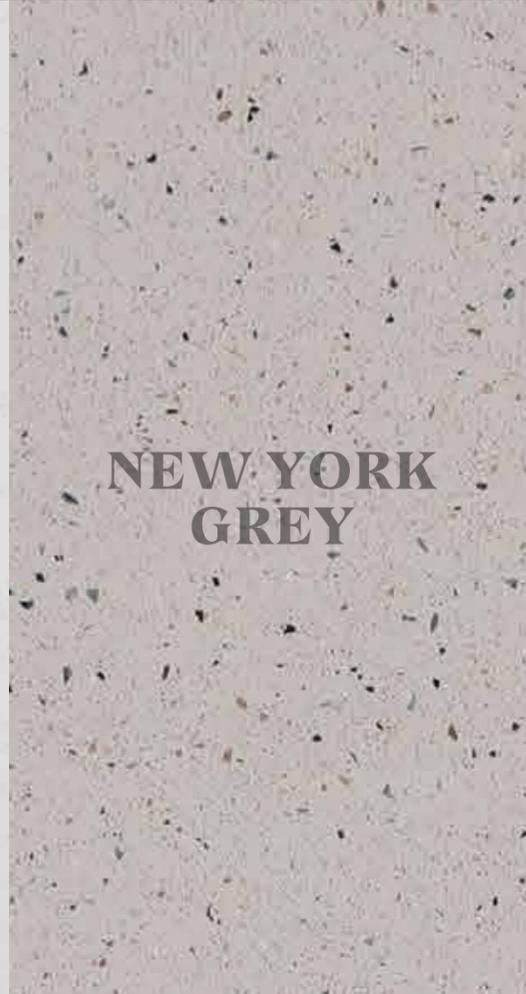
MADREPERLA



**MONGOLIAN
BROWN**



**MYKONOS
WHITE**



**NEW YORK
GREY**



**NAPOLI
BLU**

**OTTOMAN
BEIGE**

RIGEL

**RIGOLETTO
BEIGE**

Flair

TIZIANO

**TOKYO
WHITE**

MARBLE

FLAIR
Bianco Ambra



URBAN GRAIN
Tuscania

MARBLE



FLAIR
Arabescato Mercurio A

FLAIR
Madreperla

MARBLE



Urban Grain

Applications



Bathrooms



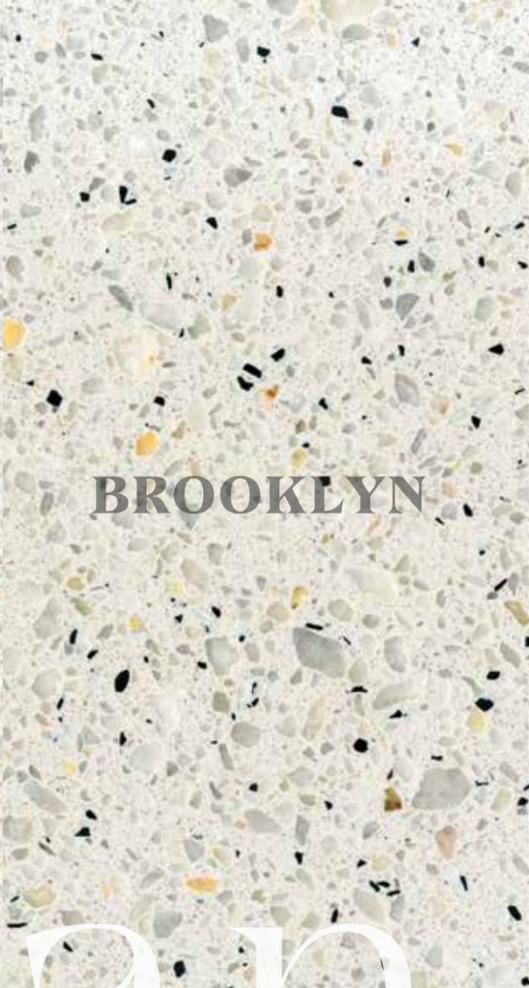
Interior
Floor & Wall



BERCY



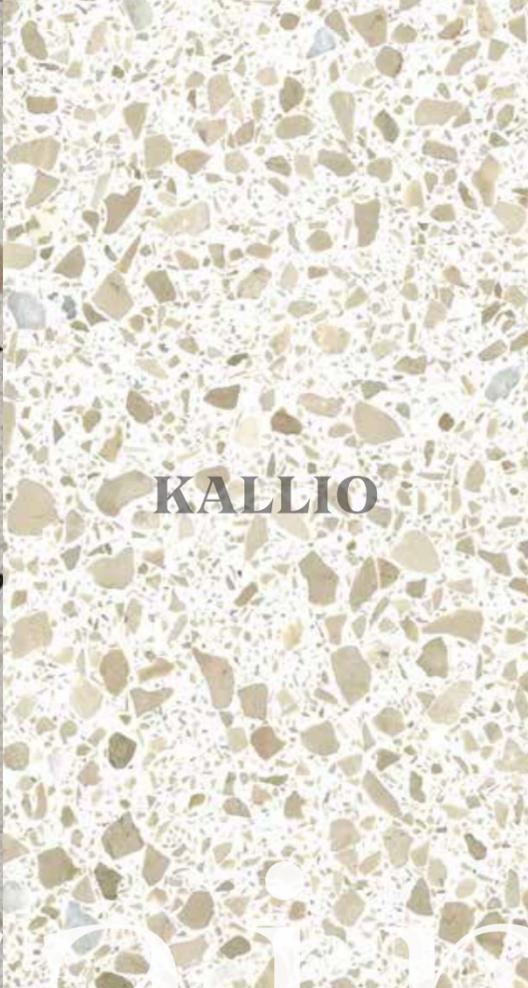
BRONTE



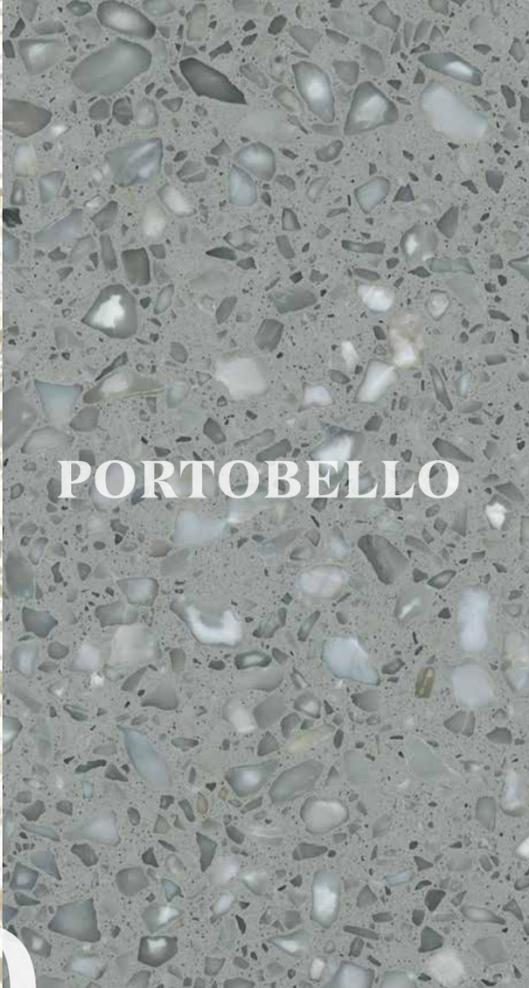
BROOKLYN



HARLEM



KALLIO

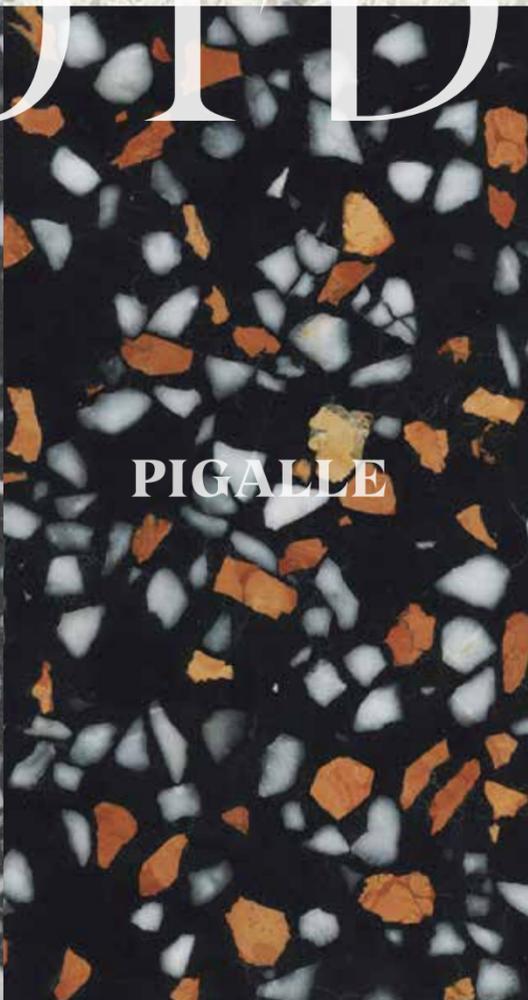


PORTOBELLO

Urban Grain



PLAKA



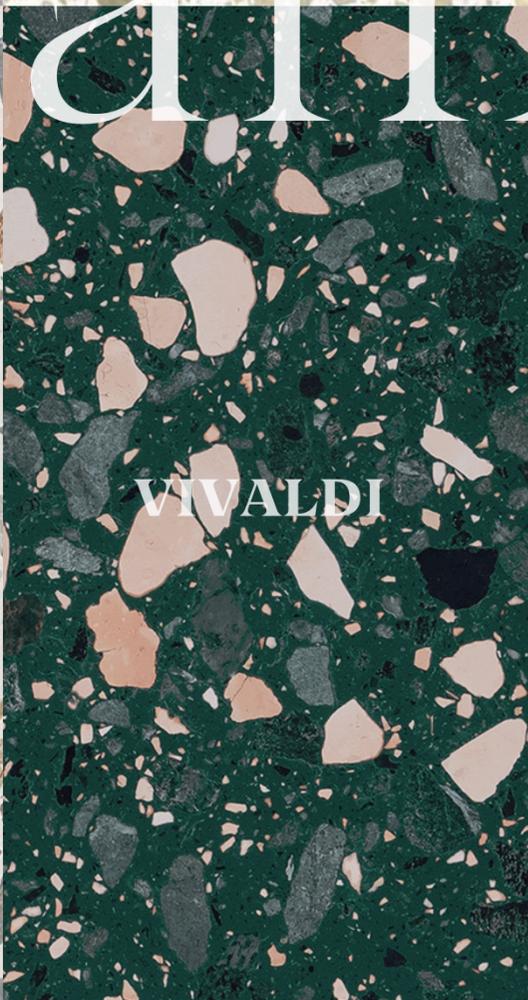
PIGALLE



TRIBECA



TUSCANIA



VIVALDI

MARBLE

URBAN GRAIN
Tribeca

SPECIAL Finishes

Alongside classic finishes, special textures can be realized upon request to enhance the elegance of our marble and quartz-based collections.

Three-dimensional surfaces transform any ambience into one of a kind.



SPECIAL Finishes



Mare | BOTTICINO



Bamboo | FIOR DI PESCO



Plisse | PALATINO



Rigatoni | BOTTICINO

SPECIAL Finishes

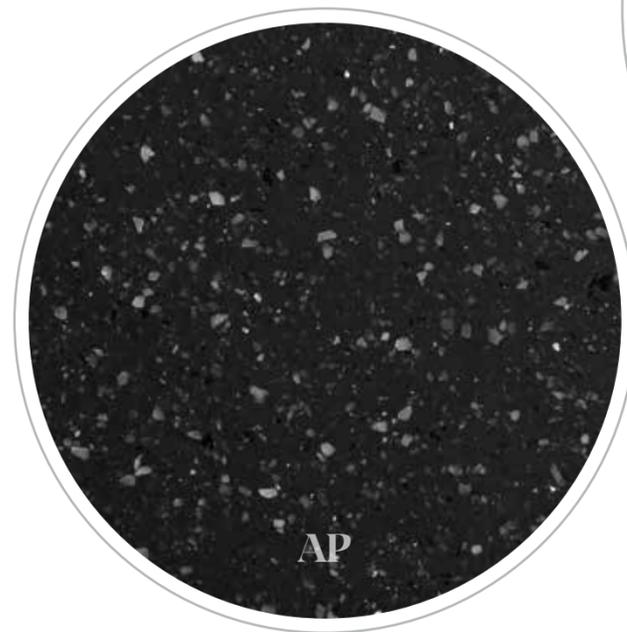


POLISHED

Engineered stone slabs are fully polished in polishing line. Gloss can reach 75° to 95°. It reveals the genuine colours of the stones. The glossy finish enhances the elegance of the interior space. Excellence in flatness and gloss secure easy daily maintenance as well.

HONED

Engineered stone slabs are partially polished in polishing line. Gloss is commonly maintained at 5° to 30°. The colours of the stones are usually lighter than that in polished. The weak reflection of light creates a harmonious and comfortable ambience. The anti-slip value can reach R8~R9. It is typically applied to the floor of public areas e.g. shopping malls, airports, metro station platforms in overseas and Hong Kong / Macau.



SWIT

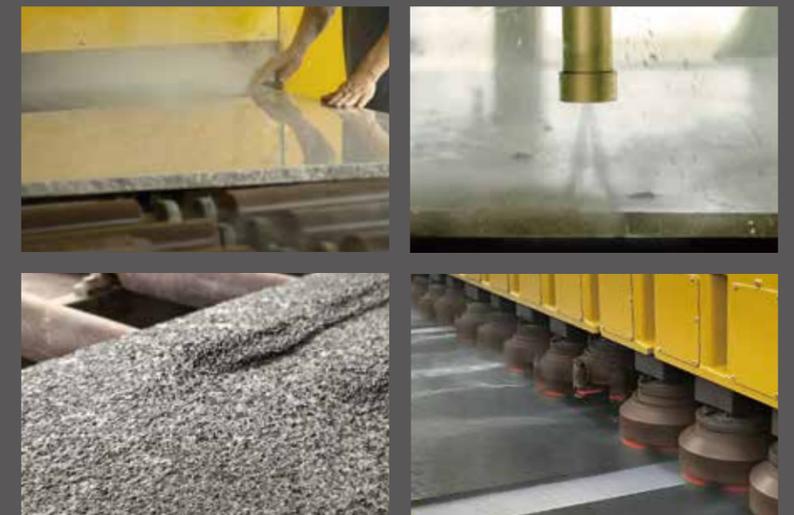
High air pressure accompanied with sand hits the surfaces of the engineered stones and creates embossing surface. Brushes remove the sharp corners remain on the surface. It resumes the original colours and enhances the anti-slip effect. It can reach R10. Together with protecting coating, daily maintenance will be friendly. It applies at the entrances of public areas, shopping malls, offices and metro stations.

AP

High water pressure removes the fillers of the surface of the engineered stones while the grains sustain the general flatness of the surface. High water pressure resumes the sparkling effect of the grains and maintains the vividness of different colours. Anti-slip value reaches R9. It suits less traffic public areas, high-end and demanding private space, e.g. museums and private clubs.

SANDBLASTED

High air pressure accompanied with sand hits the surface of the engineered stones and creates embossing surface. High intensity of hitting diminishes the contrast of the colours and makes the colours generally much lighter than that in polished. Daily cleaning also becomes challenging. But the anti-slip value can reach R11 or above. It usually applies to the ramps in public areas. For wall panels, sandblasted finish may pair up with other finishes to enhance the sense of depth.



QUARELLA & KENGO KUMA for Stone Grove



Kengo Kuma (1954) decided he would devote his life to architecture at a very young age, after visiting the National Stadium for the 1964 Tokyo Olympics in Yoyogi, designed by Kenzo Tange. He studied architecture at the **University of Tokyo** (receiving a Master's degree in 1979) and founded **Kengo Kuma Associates** in 1990.

In his capacity as professor at the Graduate School of Architecture at the University of Tokyo, he founded the **Kuma Lab** for studies into new materials and led an advanced course on digital design and manufacture. His multi-award-winning studio aims to produce architecture that naturally blends with its surroundings, proposing a non-invasive, human-scale vision of design. The firm is constantly on the lookout for new materials to replace cement and steel, and searching for a new approach in a **post-industrial society**.



He founded Kengo Kuma Associates in 1990. He is currently a university professor and professor emeritus at the University of Tokyo, after having taught at Keio University and the University of Tokyo. **KKAA projects** are currently underway in more than **40 countries**. Kengo Kuma proposes an architecture that forges new relations between nature, technology and human beings.

His main publications include Zen Shigoto (Kengo Kuma - The Complete Works, Daiwa Shobo), Ten Sen Men ("Point, Line, Plane", Iwanami Shoten), Makeru Kenchiku (Architecture of Defeat, Iwanami Shoten), Shizen na Kenchiku (Natural Architecture, Iwanami Shinsho), Chii-sana Kenchiku (Small Architecture, Iwanami Shinsho) and many others.



STONE GROVE

"Formally natural and spatially wild", with this concise and immediate definition Kengo Kuma defines the Stone Grove project.

32 COLOURS

Living | Amalfi | Fusion

3200x1600mm, 2800x1600mm SLAB SIZES

15mm, 20mm THICKNESSES

Engineered Quartz

Amalfi



Amalfi Blue



Capri Rose

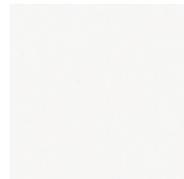


Ischia Green



Ravello Gold

Living



Alabastro



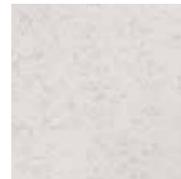
Bianchissimo



Bianco Camelia



Bianco Paloma



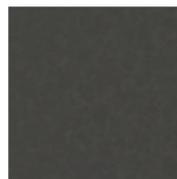
Bianco Savoia



Castello



Crema Chiara



Grigio Basaltina



Gris Antracita



Gris Ceniza



Marron Torba



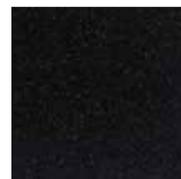
New Diamante



Palatino



Rocca



Roman Black



Zante

Fusion



Bianco Marte



Bianco Saturno



Bianco Diana



Bianco Volturno



Calacatta Classico



Calacatta Oro



Calacatta Lincoln



Statuario Imperiale



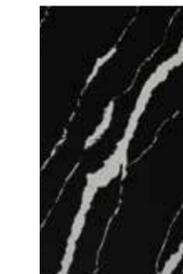
Cupra



Grigio Leda



Grigio Ophelia



Nero Stige

Standard



Polished



Honed

*Others Upon Request

48 COLOURS

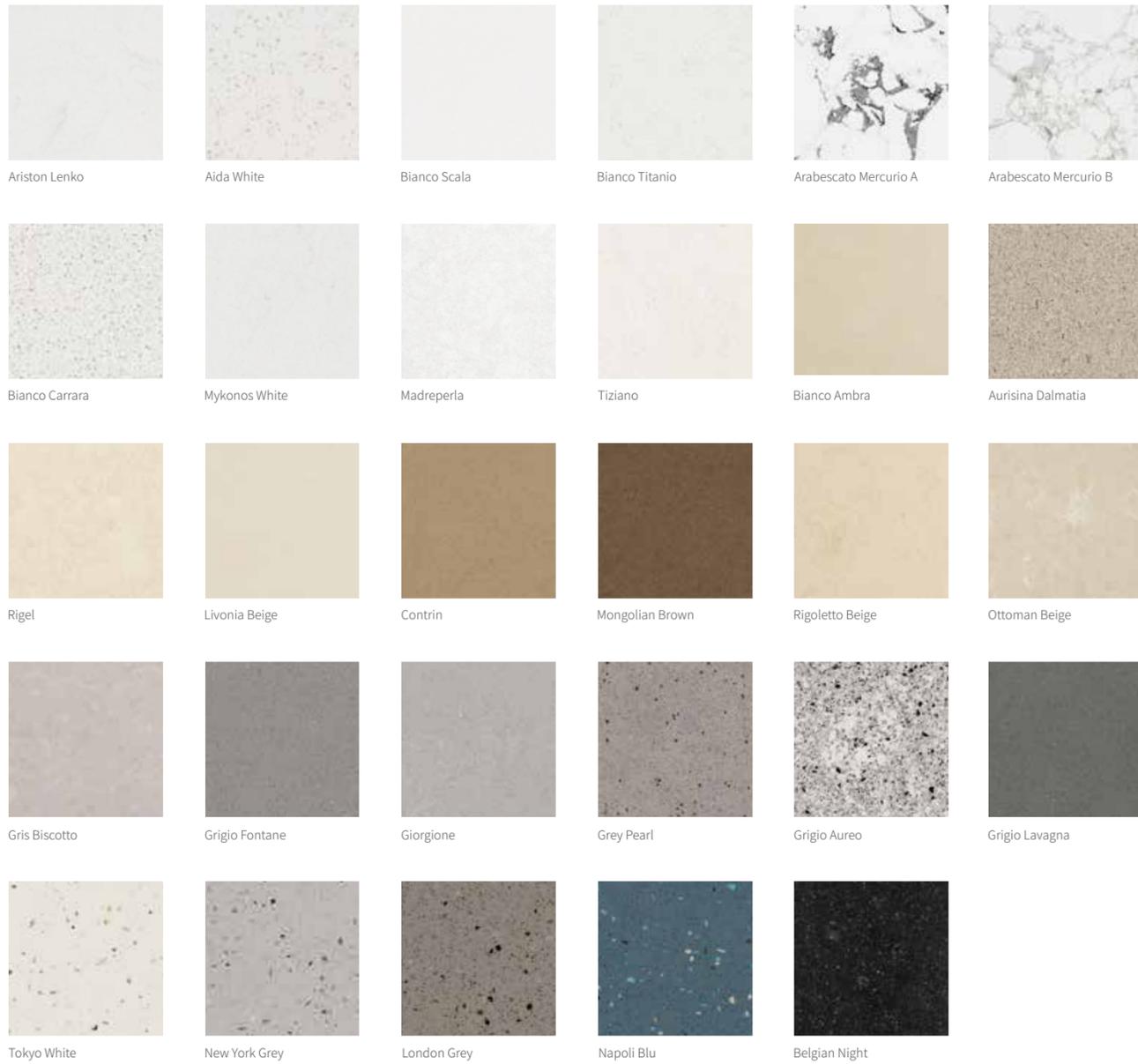
Flair | Tradizionale | Urban Grain

3200x1600mm, 3000x1800mm SLAB SIZES

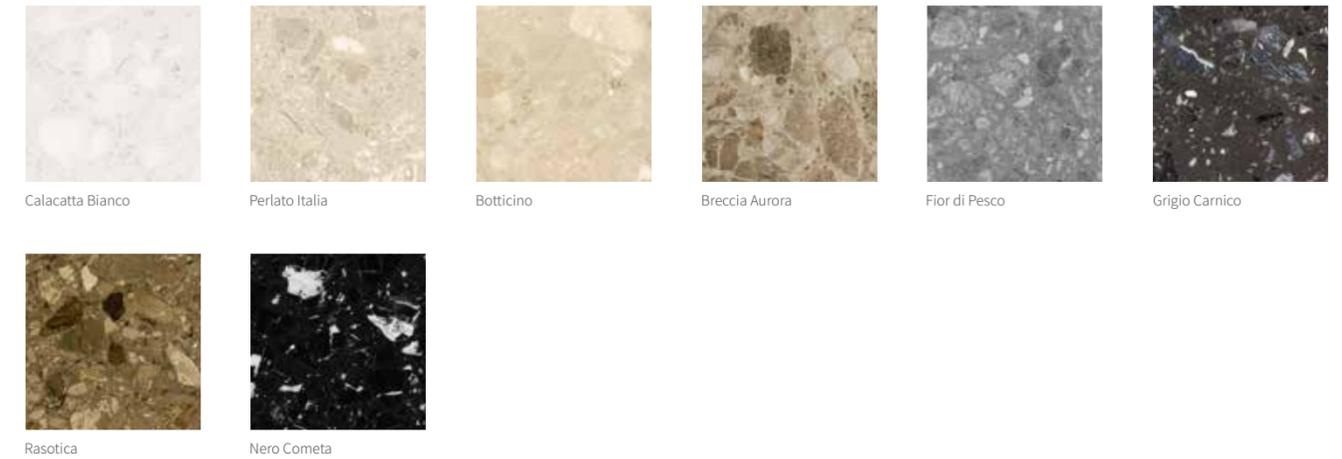
12mm, 20mm THICKNESSES

Engineered Marble

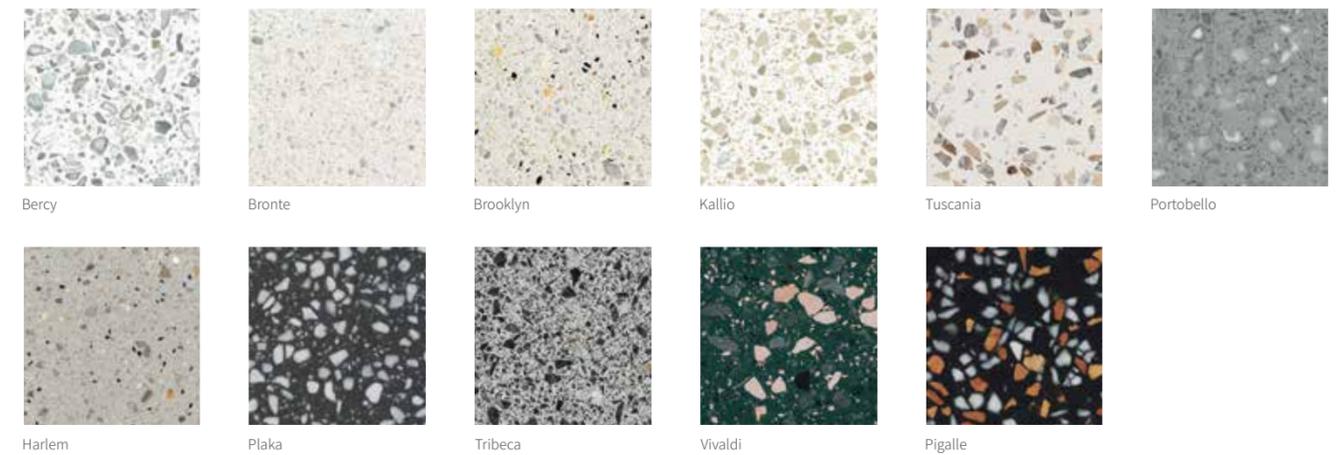
Flair



Tradizionale



Urban Grain



Standard



*Others Upon Request

Polished

Honed

TECHNICAL DATA

Quartz

| CHARACTERISTICS | UNIT | RANGE OF VALUES | | |
|--|-------------------|------------------------------|------------------------------|------------------------------|
| | | LIVING | AMALFI | FUSION |
|  DENSITY | g/cm ³ | 2.30 - 2.45 | 2.30 - 2.45 | 2.25 - 2.35 |
|  WATER ABSORPTION | %w/w | < 0.10 | < 0.08 | < 0.05 |
|  FLEXURAL STRENGTH (BENDING) | MPa | > 45 | > 50 | > 55 |
|  COMPRESSIVE STRENGTH | MPa | > 170 | > 170 | > 170 |
|  ABRASION RESISTANCE | mm | 25 - 29 | 25 - 29 | 26 - 30 |
|  LINEAR THERMAL EXPANSION COEFFICIENT | °C ⁻¹ | (24 - 45) x 10 ⁻⁶ | (26 - 45) x 10 ⁻⁶ | (30 - 45) x 10 ⁻⁶ |
|  REACTION TO FIRE | -- | A2 fl-S1 / B fl-S1 | A2 fl-S1 / B fl-S1 | A2 fl-S1 / B fl-S1 |
|  POINT OF IMPACT | J | 4.2 - 5.6 | 4.2 - 5.6 | 4.2 - 5.6 |
|  DIMENSIONAL STABILITY | Class | A | A | A |
|  FREEZE AND THAW RESISTANCE | -- | ok | ok | ok |

The above data are indicative and non binding. Actual test data can be supplied on request.

Colors shown in this flyer are indicative only due to possible variation in the natural aggregates used for the production.

We cannot therefore be held responsible for any slight color variation that might occur in its products.

Certifications



See official listing

Marble

| CHARACTERISTICS | UNIT | RANGE OF VALUES | | |
|--|-------------------|------------------------------|------------------------------|------------------------------|
| | | TRADIZIONALE | URBAN GRAIN | FLAIR |
|  DENSITY | g/cm ³ | 2.55 - 2.70 | 2.50 - 2.65 | 2.45 - 2.60 |
|  WATER ABSORPTION | %w/w | < 0.15 | < 0.10 | < 0.08 |
|  FLEXURAL STRENGTH (BENDING) | MPa | > 8 | > 15 | > 22 |
|  COMPRESSIVE STRENGTH | MPa | > 90 | > 90 | > 90 |
|  ABRASION RESISTANCE | mm | 29 - 33 | 29 - 33 | 30 - 35 |
|  LINEAR THERMAL EXPANSION COEFFICIENT | °C ⁻¹ | (13 - 16) x 10 ⁻⁶ | (15 - 18) x 10 ⁻⁶ | (17 - 20) x 10 ⁻⁶ |
|  REACTION TO FIRE | -- | A2 fl-S1 / B fl-S1 | A2 fl-S1 / B fl-S1 | A2 fl-S1 / B fl-S1 |
|  POINT OF IMPACT | J | 3.0 - 3.2 | 3.2 - 3.6 | 3.6 - 4.0 |
|  DIMENSIONAL STABILITY | Class | A | A | A |
|  FREEZE AND THAW RESISTANCE | -- | ok | ok | ok |

The above data are indicative and non binding. Actual test data can be supplied on request.

Colors shown in this flyer are indicative only due to possible variation in the natural aggregates used for the production.

We cannot therefore be held responsible for any slight color variation that might occur in its products.

Certifications

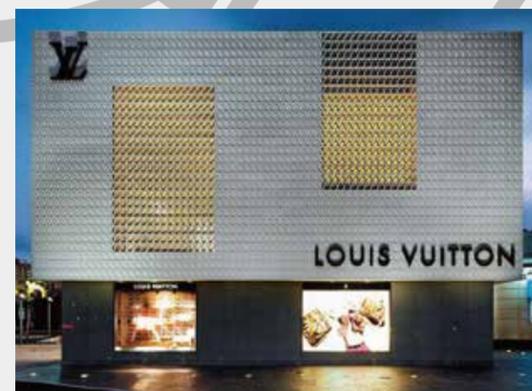
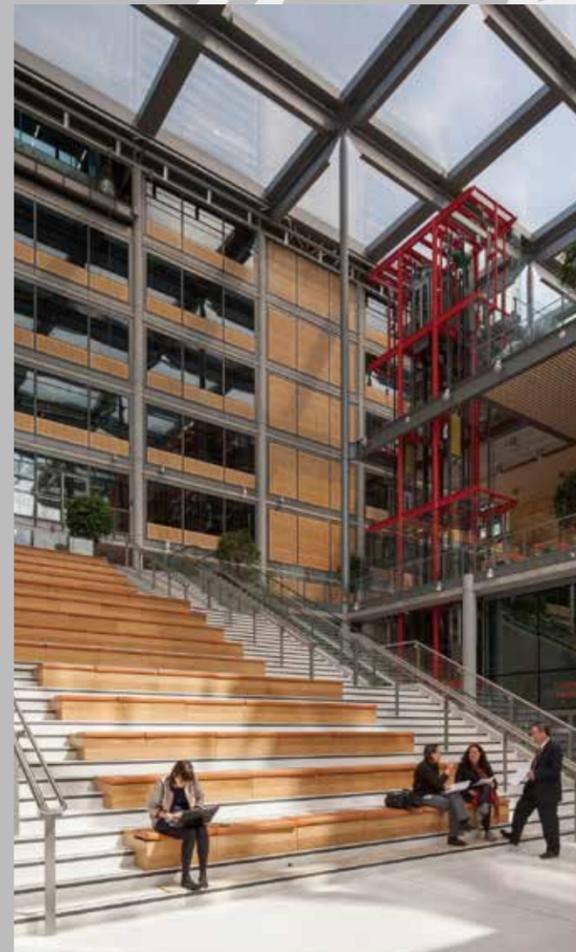


See official listing

PROJECTS

In 60 years of history
we dressed the world

Among the most iconic projects
we have supplied in the world



AIRPORTS

| | | | |
|----------------------------|-----|---------|-----|
| HEATHROW AIRPORT T5 | GBR | 133,355 | sqm |
| DHAKA AIRPORT T3 | BGD | 129,311 | sqm |
| LARNAKA AIRPORT | CYP | 28,400 | sqm |
| CHUBU AIRPORT | JAP | 23,360 | sqm |
| EDINBURGH AIRPORT | GBR | 14,200 | sqm |
| DUBLIN AIRPORT T1 | IRL | 10,300 | sqm |
| SYDNEY AIRPORT - T1 | AUS | 36,200 | sqm |
| Mc CARRAN AIRPORT | USA | 4,700 | sqm |
| LANDVETTER AIRPORT | SWE | 5,300 | sqm |
| SCHIPHOL AIRPORT A-PIER | NDL | 31,000 | sqm |
| HK AIRPORT | HKG | 20,000 | sqm |
| AEROPORT CHARLES DE GAULLE | FRA | | |

STATIONS

| | | | |
|---------------------------------------|-----|---------|-----|
| DUBAI METRO - GREEN LINE | UAE | 17,300 | sqm |
| METRO PARIS - LIGNE 4 | FRA | 24,100 | sqm |
| METRO PARIS - LIGNE 13 | FRA | 45,000 | sqm |
| PARIS - GARE DU NORD | FRA | 46,000 | sqm |
| HBF. LEIPZIG | DEU | 20,000 | sqm |
| HK WEST KOWLOON RAILWAY STATION | HKG | 143,300 | sqm |
| MTR - SEVERAL STATIONS | HKG | 130,000 | sqm |
| R.A.T.P. METEOR MADELEINE-LIGNE 14 | FRA | | |
| R.A.T.P. METEOR CHETELET- LIGNE 14 | FRA | | |
| R.A.T.P. METEOR GARE DE LYON-LIGNE 14 | FRA | | |

STORES

| | | | |
|---------------------------------|--------------|-------|-----|
| VEKSTHUSET - URTEKVARTALET OSLO | NOR | 3,000 | sqm |
| 1 NEW OXFORD STREET | GBR | 428 | sqm |
| BOUTIQUE IWC - ROMA | ITA | 60 | sqm |
| LUIS VUITTON | USA | 4,700 | sqm |
| DIOR STORES | VARIOUS CITY | | |

SHOPPING MALLS



| | | | |
|---------------------------------------|-----|---------|-----|
| LANDMARK SHOPPING MALL | QAT | 19,500 | sqm |
| DAMANSARA TOWN CITY | MYS | 100,000 | sqm |
| WATER FRONT PHASE V | KUW | 16,200 | sqm |
| CITY CENTER-MUSCAT | OMA | 16,100 | sqm |
| MOSCOW RIVIERA MALL | RUS | 40,300 | sqm |
| GARDEN MALL DUBRAVA | HRV | 7,300 | sqm |
| BRENT CIVIC CENTRE | GBR | 3,600 | sqm |
| MALL OF THE SOUTH | ZAF | 23,360 | sqm |
| MACAU M8 | MAC | 3,000 | sqm |
| TUEN MUM TWN PLAZA | HKG | 17,000 | sqm |
| NEW TOWN PLAZA ONE | HKG | 16,000 | sqm |
| ELEMENTS | HKG | 29,000 | sqm |
| MARITIME SQUARE | HKG | 16,000 | sqm |
| SHANGHAI MIXCITY | CHN | 46,000 | sqm |
| SHANGHAI INTERNATIONAL FINANCE CENTRE | CHN | 32,000 | sqm |
| SHANGHAI PARADISE WALK | CHN | 10,000 | sqm |
| SHENZHEN LUOHU MIXCITY | CHN | 11,000 | sqm |
| SHENZHEN QIANHAI MIXCITY | CHN | 33,000 | sqm |
| SHENZHEN QIANHAI UNIWAY | CHN | 22,000 | sqm |
| SHENZHEN WANFENG COASTAL CITY | CHN | 38,000 | sqm |
| SHENZHEN NANSHAN COASTAL CITY | CHN | 35,000 | sqm |
| SHENZHEN ONE AVENUE | CHN | 33,500 | sqm |
| SHENZHEN QIANCHENG CENTER | CHN | 26,000 | sqm |
| SHENZHEN LONGHUA UNIWALK | CHN | 38,000 | sqm |
| KUNMING HANG LUNG SPRING CITY 66 | CHN | 21,000 | sqm |
| JINAN MIXCITY | CHN | 10,300 | sqm |
| CHENGDU MIXCITY | CHN | 76,600 | sqm |
| NANJING WONHALL MALL | CHN | 22,000 | sqm |
| NANJING INTERNATIONAL FINANCE CENTRE | CHN | 13,000 | sqm |
| SUZHOU CENTRE | CHN | 95,500 | sqm |
| GUIYANG THE ONE | CHN | 10,500 | sqm |
| GUIYANG YINHAI YUANLONG | CHN | 10,300 | sqm |
| ZHONGSHAN TOPPARK | CHN | 20,000 | sqm |
| CHINA MERCHANTS BANK SHOPPING MALL | CHN | 20,000 | sqm |
| SHENYANG K11 | CHN | 50,000 | sqm |
| WUXI HANG LUNG CENTER 66 | CHN | 40,000 | sqm |

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 PAVILION GROUP | ECOWORLD GROUP | CAPITALAND GROUP



HOTELS

| | | | |
|--------------------------------|-----|--------|-----|
| PAVILION EMBASS | MYS | 30,000 | sqm |
| AL-AZIZIAH HOTEL | SAU | 8,200 | sqm |
| LE MERIDIEN HOTEL | TUR | 6,300 | sqm |
| HANWHA INSPIRE | KOR | 16,000 | sqm |
| HOTEL LAGUNA | GRE | 5,000 | sqm |
| HOTEL LE LARVOTTO | MCN | 9,100 | sqm |
| GLAROS HOTEL HERSONISSOS | GRC | 501 | sqm |
| CITY GATE HOTEL | HKG | 11,500 | sqm |
| MGM GRAND MACAU | MAC | 9,300 | sqm |
| ZHENGZHOU ZHENGHONG BLUE BAY | CHN | 30,000 | sqm |
| GRAND HYATT RESIDENCES KUNMING | CHN | 1,200 | sqm |

FACADES

| | | | |
|------------------------|-----|--------|-----|
| MOSCOW CULTURAL CENTRE | RUS | 20,000 | sqm |
| VIVALUX RESIDENTIAL | LVA | 11,100 | sqm |
| MARSHGATE | GBR | 7,000 | sqm |
| COLINDALE | GBR | 3,900 | sqm |
| APPLETON TOWER | GBR | 3,800 | sqm |
| HOLLAND PARK | GBR | 3,300 | sqm |
| KEW BRIDGE ROAD | GBR | 2,200 | sqm |
| MARKET STREET | GBR | 3,900 | sqm |
| HUS FACADE | FIN | 2,900 | sqm |

OTHERS

| | |
|---|-----|
| CROWN CASINO DUBAI | UAE |
| OFFICE TOWER TEL AVIV | ISR |
| ING BANK ISTANBUL | TUR |
| CHILDREN HOSPITAL-KIRKUK | IRQ |
| APPLETON TOWER EDINBURGH UNIVERSITY | GBR |
| CAMPUS GRAZ | AUT |
| RMCC KOBLENZ | DEU |
| WINDSOR HOUSE REN.CAUSEWAY BAY | HKG |
| XI'AN MIDWES COMMODITY EXCHANGE CENTRE MCES | CHN |
| CHINA MERCHANTS BANK HEADQUARTERS | CHN |
| CEC SHENZHEN BAY HEADQUARTERS | CHN |

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